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PENSACOLA, FL 32509-5237

ERRATA #1

14 June 1999

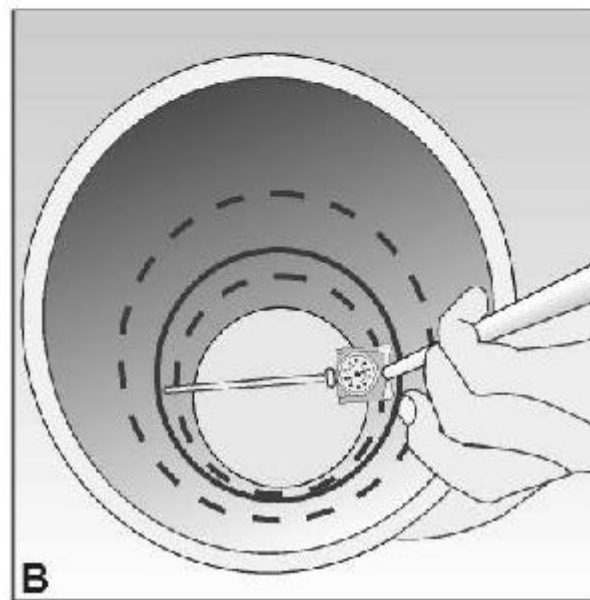
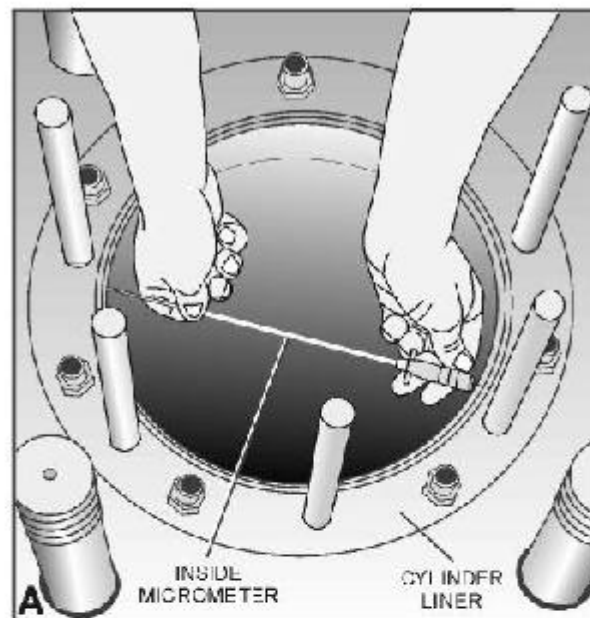
Specific Instructions and Errata for
Training Manual

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1. No attempt has been made to issue corrections for errors in typing, punctuation, etc., that do not affect your ability to answer the question or questions.

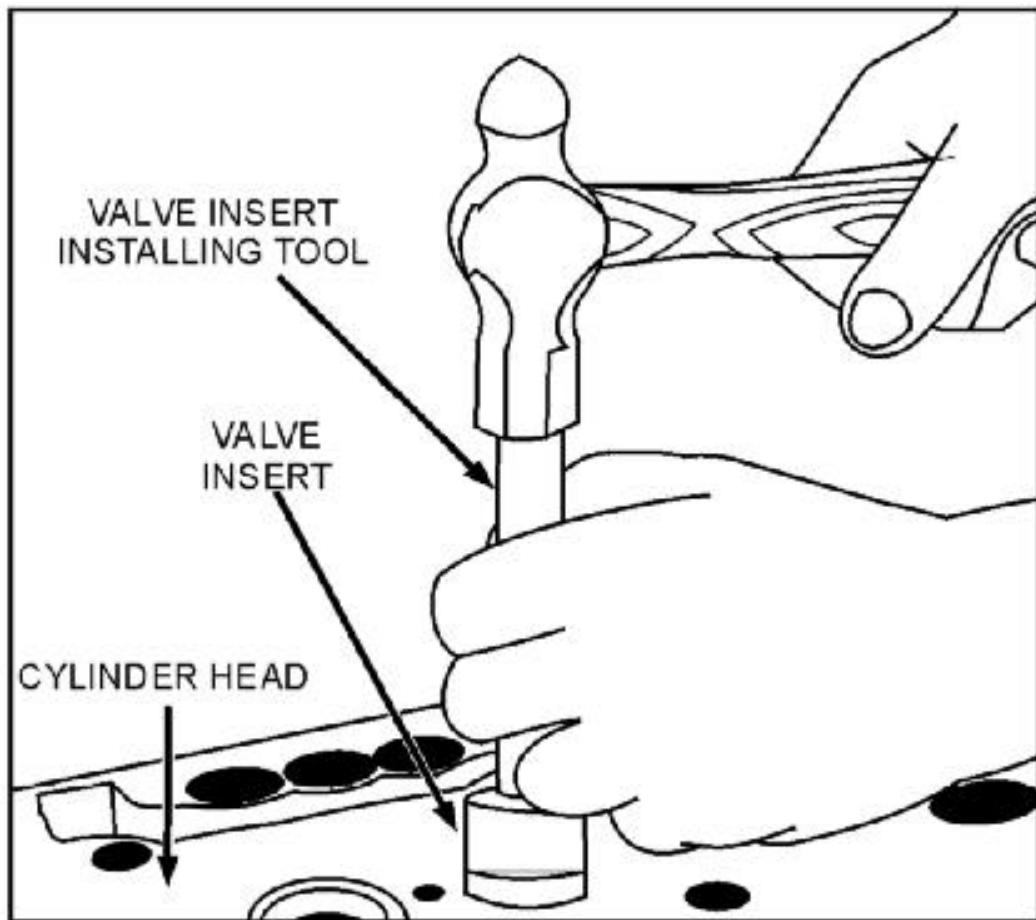
2. Make the following changes to the Engineman 2 text:

Delete	Add
Delete page iv	
Delete figure 3-6 on page 3-5	Add new figure 3-6 on page 3-5
Delete figure 3-10 on page 3-9	Add new figure 3-10 on page 3-9
Delete figure 3-19 on page 3-14	Add new figure 3-19 on page 3-14
Delete figure 3-23 on page 3-16	Add new figure 3-23 on page 3-16
Delete figure 3-26 on page 3-18	Add new figure 3-26 on page 3-18
Delete figure 3-27 on page 3-18	Add new figure 3-27 on page 3-18
Delete figure 3-38 on page 3-31	Add new figure 3-38 on page 3-31



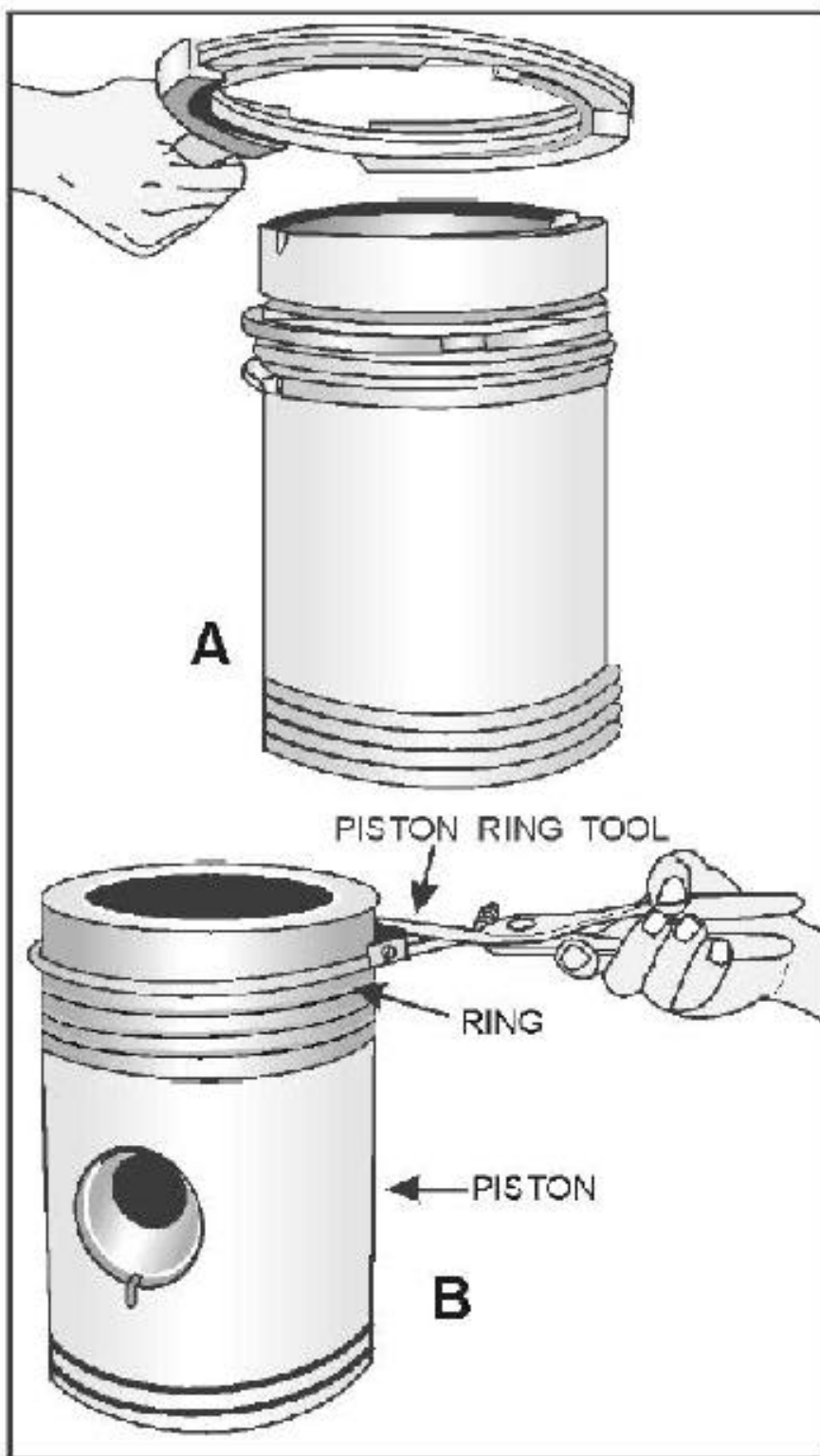
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Figure 3-6.— Measuring the inside of a cylinder liner.



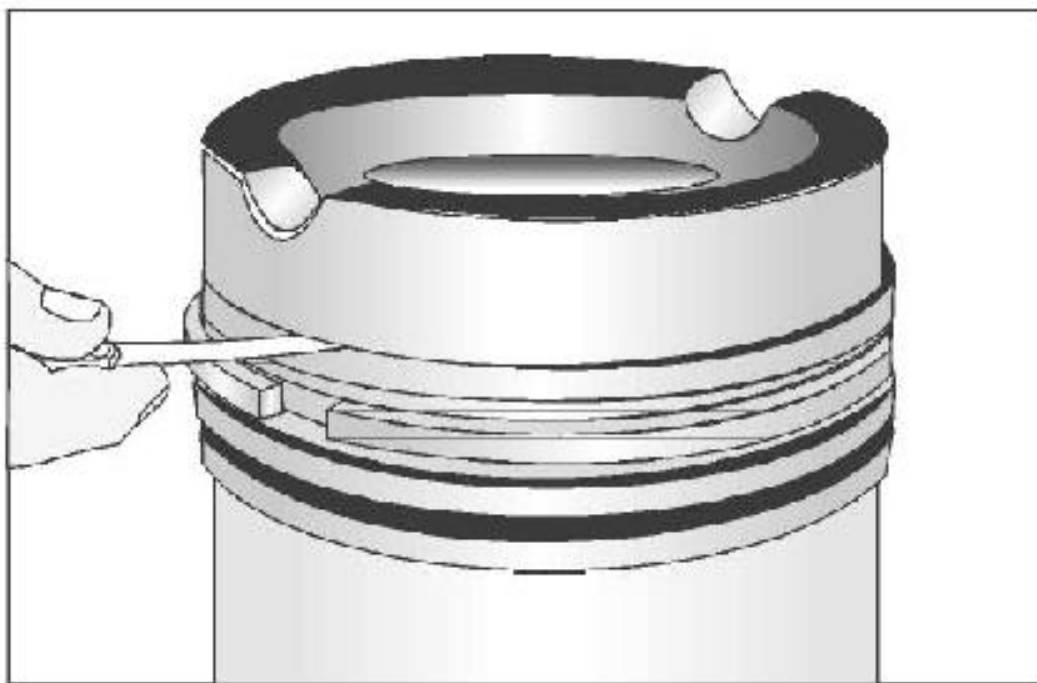
EN2F0310

Figure 3-10.—Driving a valve insert into the cylinder head counterbore.



EN2f0314

Figure 3-19.—Piston ring tools used for removal or installation.



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Figure 3-23.—Checking ring groove side clearance.

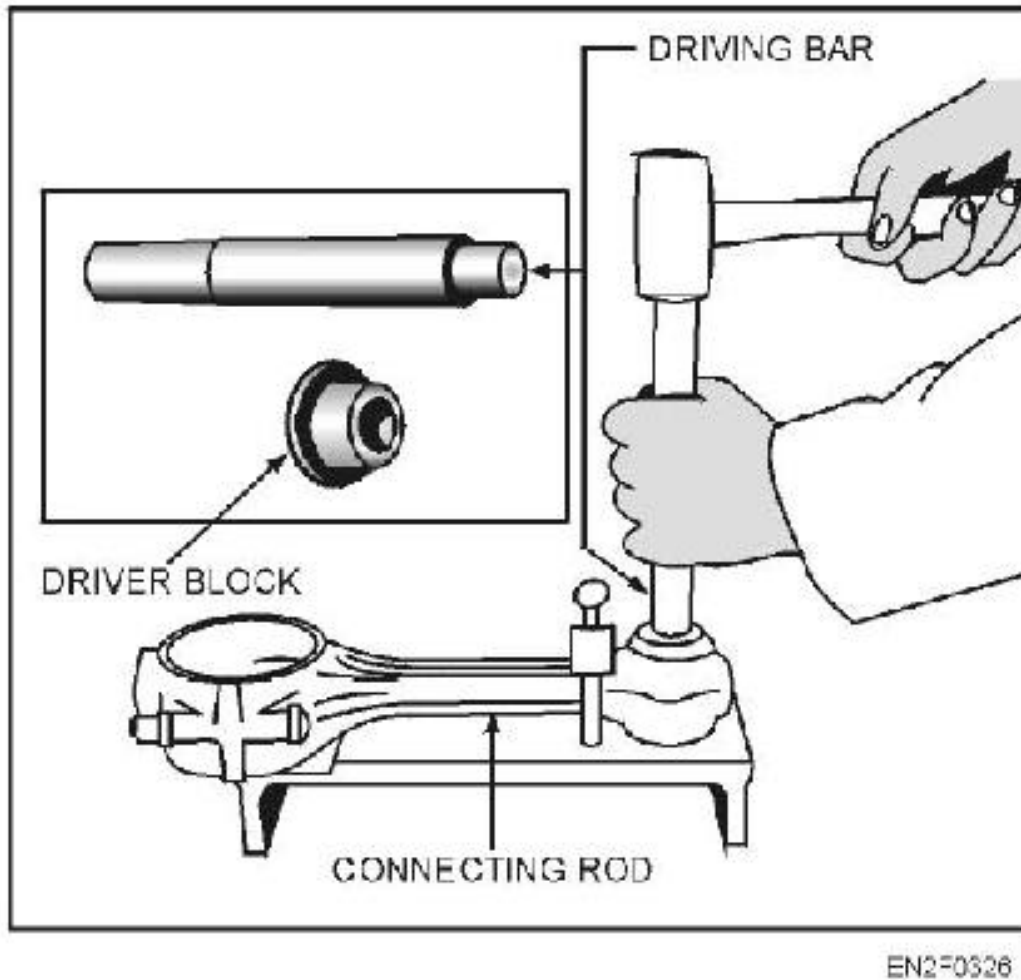
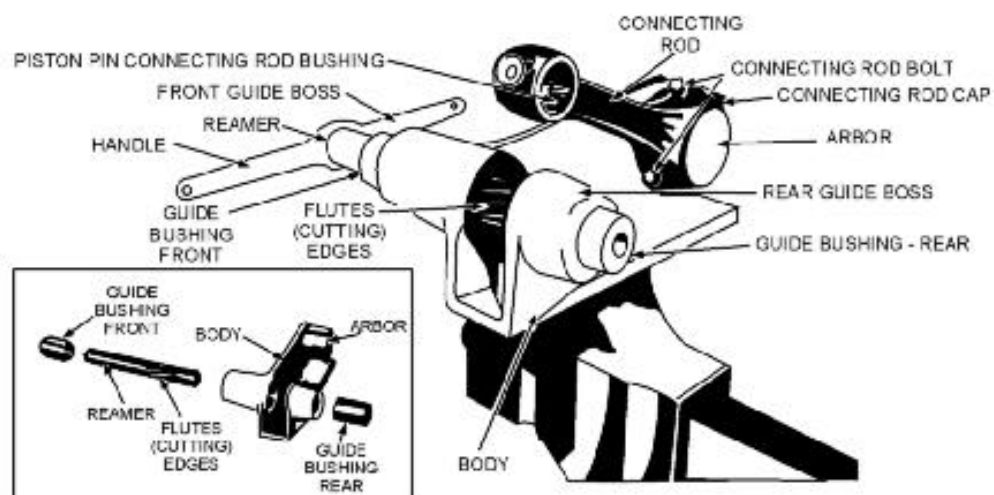
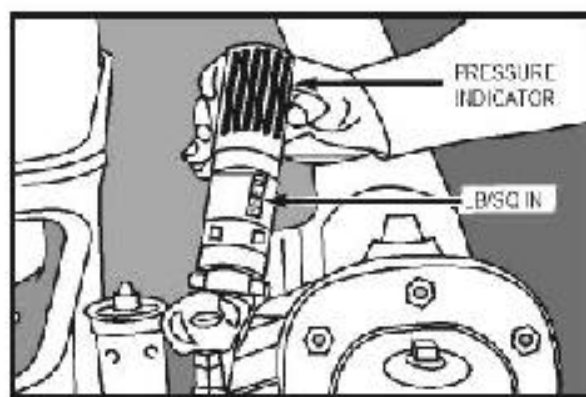
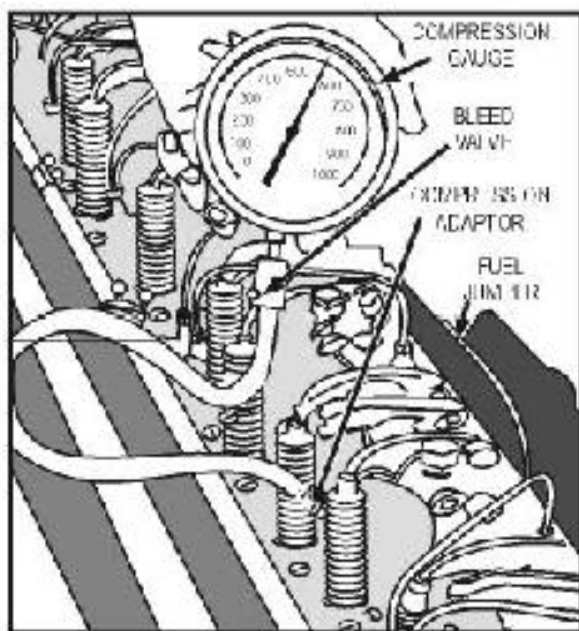
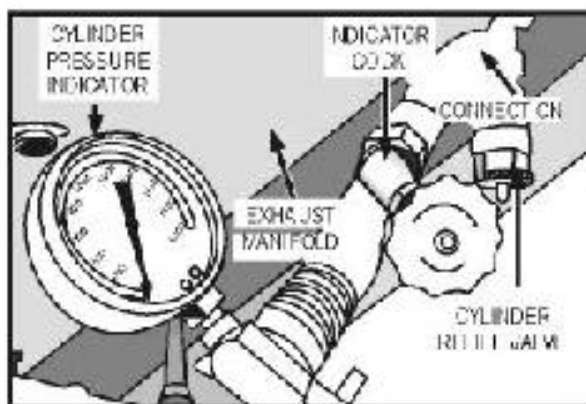


Figure 3-26.—Removing or installing a piston pin bushing.



EN27C027

Figure 3-27.—Reaming equipment.



ENGFC938

Figure 3-38.—Engine cylinder pressure indicator application.